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Version

CHAMPION
MACHINERY

MACHINERY MANUFACTURER OF **LUXURY PAPER BAGS**

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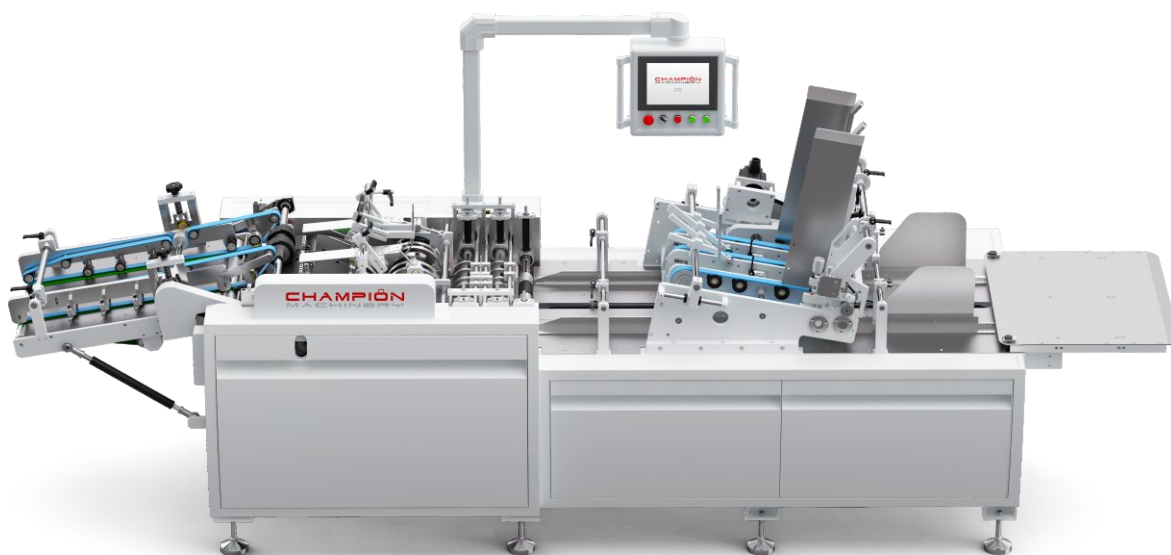


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CMBF-320A

Paper Bag Bottom Folding Machine

纸袋拉底机



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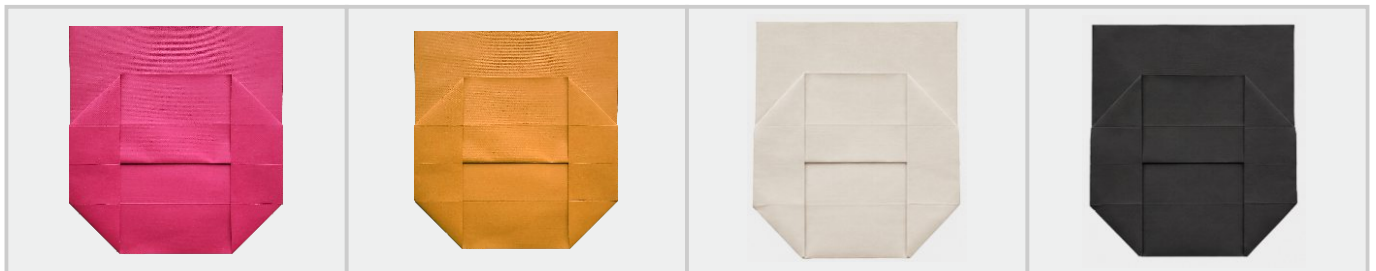
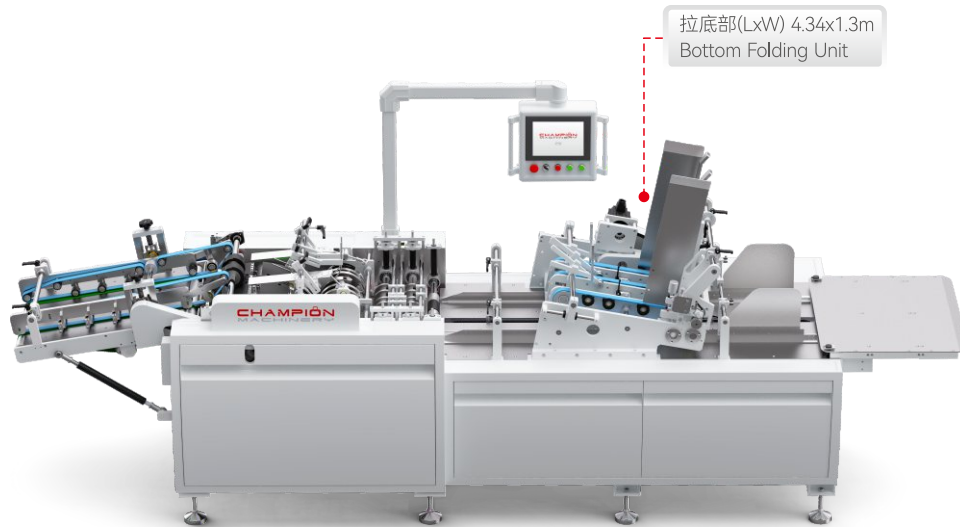
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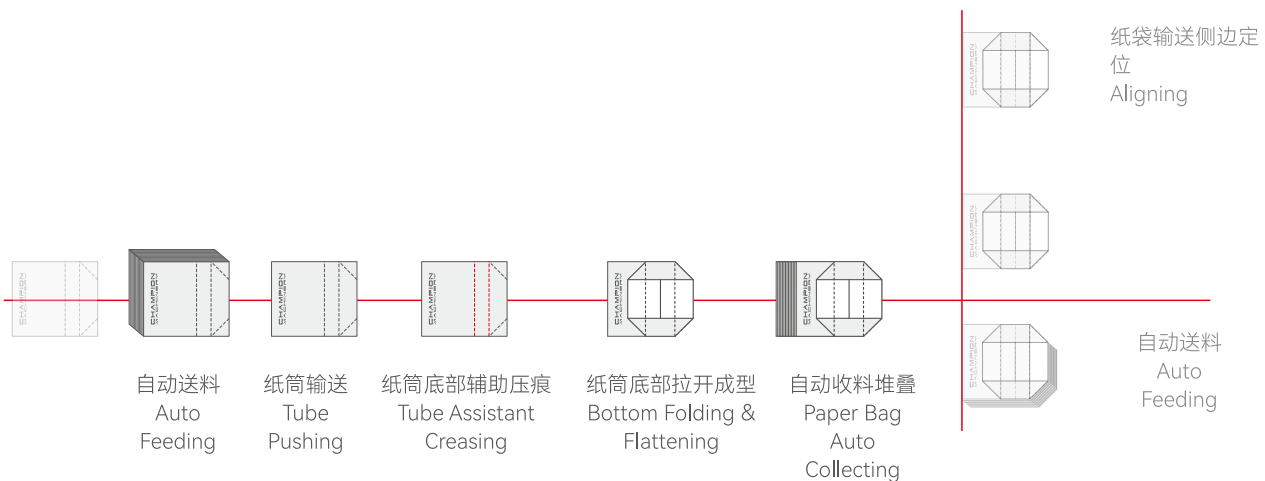
CMBF-320A

Paper Bag Bottom Folding Machine

纸袋拉底机



工艺流程图 Process Flowchart



进入底部粘合工序
or choice go on with bottom gluing process
CMBF-600AC/1000RS



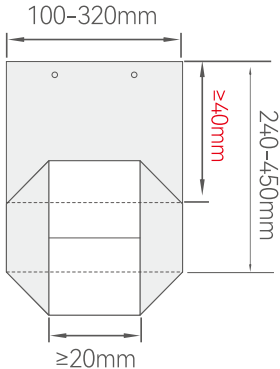
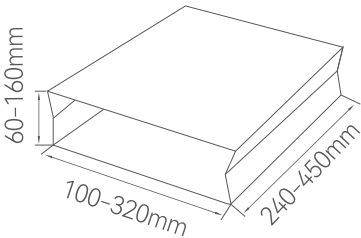
机器说明 Machine Description

拉底机是纸袋成型的关键设备，专用于纸袋底部的精准拉伸定位与初步定型，为后续糊底/封底工序提供预制结构。

The bottom-pulling machine is a key equipment for paper bag forming. It is dedicated to the precise stretching, positioning and preliminary shaping of the bottom of the paper bag, providing a prefabricated structure for the subsequent bottom gluing/sealing process.



参数示意图 Sheet Paper Data

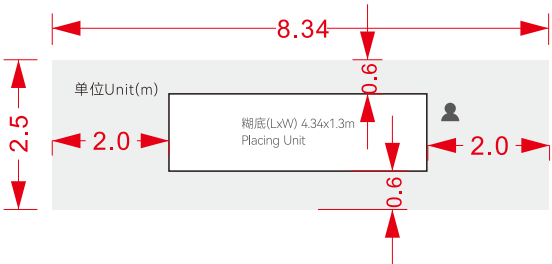


主要技术参数 TechnicalData

纸筒尺寸 Paper Bag Tube Size		
纸筒宽度	Paper Bag Tube Width	100-320mm
纸筒长度	Paper Bag Tube Length	240-450mm
风琴尺寸	Paper Bag Gusset	60-160mm
适用纸张原材料和耗材 Suitable Paper Material & Glue & Handle		
牛皮纸	Kraft Paper	120-300gsm
铜版纸/覆膜纸	Coat Paper / Laminated	128-250gsm
白卡纸	White Board Paper	157-300gsm
灰板纸	Grey Board Paper	128-300gsm
运行 Running		
速度	Speed	0-70 pcs/min
电压	Voltage	380V/220V 50/60HZ 3 phase
生产功率	Production Power	3.5-4.0KW
机器尺寸和重量 Machine Size & Weight		
机器	Size	4.3×1.3×1.77M
重量	Weight	2.3T
安装要求 Installation		
装机总功率	Total Power Supply	6.5KW



设备占地规划 Machine Floor Plan





核心配件 Core Accessories



SynMatic

运动控制系统
伺服电机/伺服驱动/变频器
SIMOTION
Servo motor/servo drive/frequency converter

安驰 中国
SynMatic China



SynMatic

总线控制
BUS CONTROL

安驰 中国
SynMatic China



FOTEK

编码器/接近开关
热过载继电器接触器
ENCODER/PROXIMITY SWITCH
Thermal overload relay contactor

阳明 台湾
FOTEK Taiwan



KEYENCE

主光电眼/光纤
MAIN OPTICAL EYE/FIBER

基恩士 日本
Keyence Japan



繁易
FLEXEM

触摸屏
TOUCH SCREEN

繁易 中国
FLEXEM China



亞德客
AirTAC

电磁阀
SOLENOID VALVE

亚德客 台湾
AirTAC Taiwan



CPG

减速机马达
REDUCER MOTOR

晟邦 台湾
Shengbang CPG Taiwan



SIEMENS

主马达
MAIN MOTOR

茵梦达 德国
Innomotics Germany



ORION

真空泵
VACUUM PUMP

好利旺 日本
ORION Japan